



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4404-9

Job Sheet 177719



Part No: D4404-9

Job Qty: 4 ea

Part Name: Cushion, Lower Side



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/17/18

Job Tracking No:

Due Date: 5/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEET 5 IPP rev. A 11.10.12 new Issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		5/21/18	0.00	0.00	Start Up Waterjet		SC 15/05/17
100	Waterjet	4 pcs		5/21/18	0.00	0.20	Waterjet1		SC 15/05/17
120	QC	4 pcs		5/21/18	0.00	0.00	QC2 Waterjet-4		SC 18/05/17
140	QC	4 pcs		5/21/18	0.00	0.00	QC8-7		PD 15/05/18
150	Packaging	4 pcs		5/21/18	0.00	0.00	Packaging3 Large Fab	5/20/18	MAY 22 2018
160	QC21-SA	4 Ea		5/21/18	0.00	0.00	QC21		9-89

Part Op Descriptions: 100 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary

DAS
21
9-89

MAY 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO60S.063	Neoprene Sheet 0.063	12 sf (3 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MNEO60S.063	12	331	0

Part Specifications

Specifications could not be found.

Plex 5/17/18 8:44 AM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hewitshury, OH K64 1K7
CANADA
TEL: 1-813-632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S072394

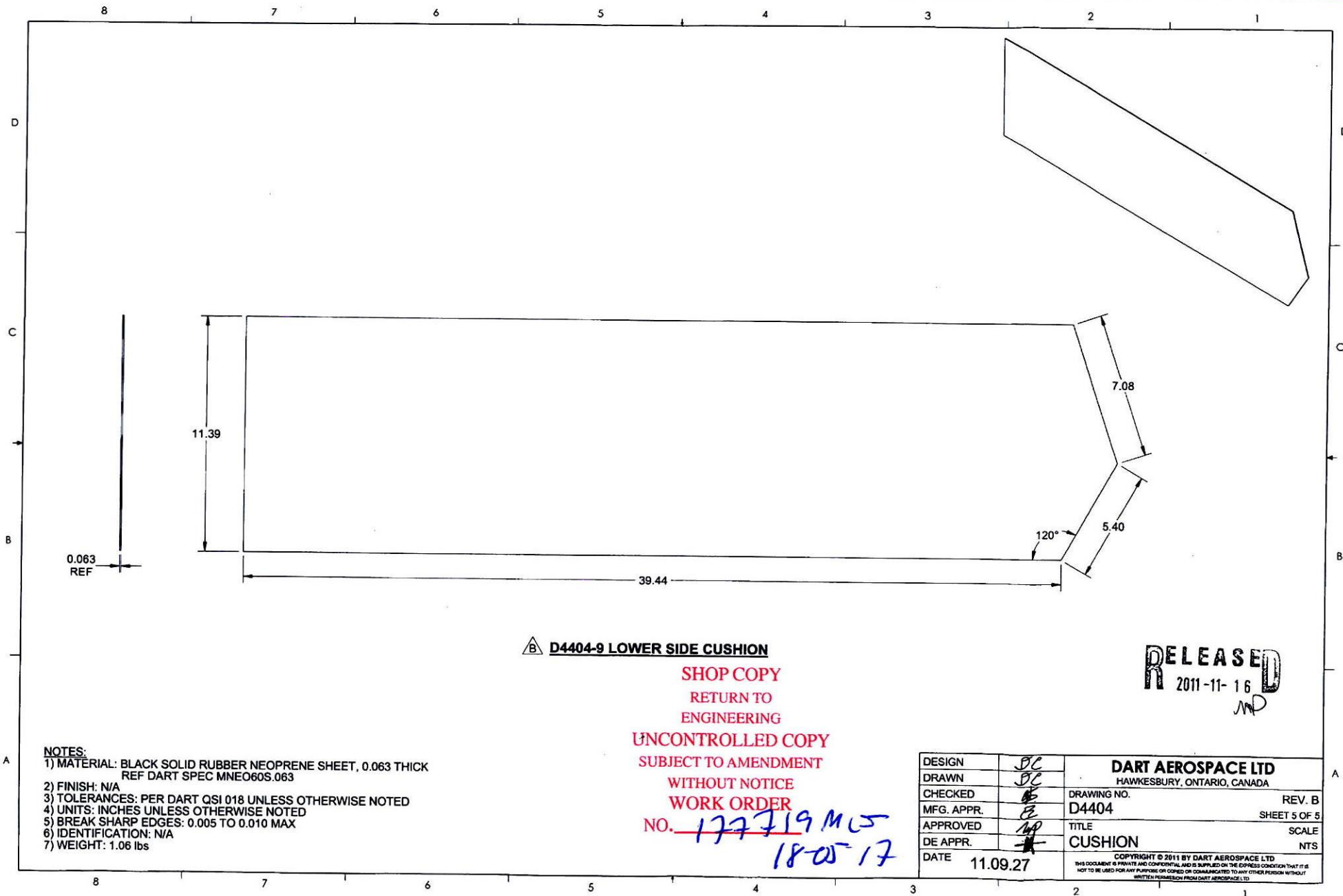


Part: D4404-9
Job No: 177719
Serial No/Batch: S072394
Revision: B
Inspector:

Date: 05/17/18

FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	12.02.01	New Issue	KJ	



B D4404-9 LOWER SIDE CUSHION

SHOP COPY

RETURN TO
ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 177719 MJS
18-05-17

RELEASED
2011-11-16
MD

NOTES:

- 1) MATERIAL: BLACK SOLID RUBBER NEOPRENE SHEET, 0.063 THICK
REF DART SPEC MNEO60S.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.06 lbs

DESIGN	DC	DART AEROSPACE LTD	
DRAWN	DC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	BE	DRAWING NO.	REV. B
MFG. APPR.	BE	D4404	SHEET 5 OF 5
APPROVED	MD	TITLE	SCALE
DE APPR.	MD	CUSHION	NTS
DATE	11.09.27	COPYRIGHT © 2011 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			